

# PUBLIC AUCTION

Auctioneers | Appraisers | Lenders

AS INSTRUCTED BY THE SECURED CREDITOR WE WILL SELL THE ASSETS OF:

## Rumble Automation Inc.

2025 MEADOWVALE BLVD., MISSISSAUGA, ON

**BORING MILLS, VMCS, MILLS, LATHES, CMM, SAWS, PERISHABLE TOOLING AND MORE...**

**AUCTION DATE: THURSDAY JULY 13 @ 10:30**

**PREVIEW: JULY 12TH FROM 9 TO 5 AND BY APPOINTMENT**



**TOS MOD. WHN-13A HORIZ. BORING MILL**



**DEA MOD. 4509-023 GANTRY CMM**



**TOSHIBA SHIBAURA MOD. BFT-9R HORIZ. BORING MILL**



**FADAL MOD. 906-1 CNC V.M.C. 4020**



**VDF BOEHRINGER MOD. VDF-400-CV, CNC LATHE**



**HARDINGE MOD. COBRA 42 CNC LATHE**



**VISIT [WWW.CIACPCC.COM](http://WWW.CIACPCC.COM)**

**FOR COMPLETE LISTING, SPECIFICATIONS, PHOTOS AND SALE TERMS  
1-800-843-2338 • (416) 226-3650**

# PUBLIC CIA AUCTION

## LASER LAB

**TRUMPF MOD. HL1 504D LASER CELL FOR LASER WELDING AND CUTTING, PLASMA WELDING FOR METAL AND PLASTICS S/N 91941**

**EQUIPPED WITH: HOBART MOD. HLP1500 LASER SOURCE, ALPHA MOD. PCAL-H-10-460, (2) ABB MOD. IRB2400 ROBOTS, PRECITEC BEAN ALIGNMENT TOOL, ABB MOD. IRBP 750L WELDING JIG, (2) PRECITEC MOD. 791 B.510 CUTTING HEADS W/ CONTROLLERS, THERMAL-ARC PLASMA WELD CONTROLLER, (4) DVT VISION MOD. 630-C3E5- SYSTEM CAMERAS, NORD-AIR FILTER UNIT, COHERENT MOD. 0210-761-99 LASER BEAM DUMP**

**PLEASE VISIT OUR WEBSITE FOR COMPONENT LISTING AND FULL DESCRIPTION**



**LEADWELL MOD. MCV-0 V.M.C.**



**LEADWELL MOD. MCV-550S CNC V.M.C.**



**MAZAK MOD. VQC-15/40 V.M.C.**

## BORING MILLS

**TOS**

MOD. WHN-13A HORIZ. BORING MILL, 72" X 63" TABLE, MANUAL ROTARY TABLE & 4 AXIS HEIDENHAIN DRO, S/N 09-22

**TOSHIBA SHIBAURA**

MOD. BFT-9R HORIZ. BORING MILL W/ 3 AXIS HEIDENHAIN DRO, 40" X 48" ROTARY TABLE & TAILSTOCK, S/N 42565 (1968)

## CNC & NC LATHES

**VDF BOEHRINGER MOD. VDF-400-CV, CNC LATHE 37" X 60"**

**VDF BOEHRINGER MOD. VDF-250C-UNCNC LATHE**

**OKUMA MOD. LR-25 CNC LATHE, 49" BETWEEN CENTERS**

**HARDINGE MOD. COBRA 42 CNC SLANT BED LATHE, 21" SWING, 5000 RPM, TRAVELS X=7.75" Z=14", 12 STATION TURRET, FANUC 21T CNC CONTROL, CHIP CONVEYOR (1997)**

**(2) MAZAK MOD. QTA-G8 CNC LATHES W/ MAZAK MAZATROL CAM T-2 CNC SYSTEMS**

**JINAN MOD. JIMK 530 X 2000 GAP BED ENGINE LATHE, 21" SWING X 80" CENTRES, 3" SPINDLE BORE, 54-1050 RPM, HEIDENHAIN DRO**

**JINAN MOD. JIMK 530 X 1500, GAP BED ENGINE LATHE 21" SWING X 60" CENTRES, 3" SPINDLE BORE, 54-1050 RPM, HEIDENHAIN DRO**

**DARBERT MOD. CY-S2060B, GAP BED ENGINE LATHE, 20" SWING X 60" CENTRES**

**CHIEN YEH GAP BED ENGINE LATHE, 12" SWING X 36" CENTRES, 2.5" SPINDLE BORE, 65-240 RPM (2004)**

**CHIEN YEH MOD. 405G X 1000 GAP BED ENGINE LATHE, 10" SWING X 48" CENTERS**



**OKUMA MOD. LR-25 CNC LATHE**

## CNC VERT. MACH. CENTERS

**LEADWELL**

MOD. MCV-550S CNC V.M.C., 6000 MAX. SPINDLE RPM, 16 ATC, TRAVELS X=21.7", Y=16", Z=20", S/N 865303 (1986)

**LEADWELL**

MOD. MCV-0 V.M.C., 14" X 25" TABLE

**MAZAK**

MOD. VQC-15/40 V.M.C., 16" X 35" TABLE

**FADAL**

MOD. 906-1 CNC V.M.C. 4020 ,48" X 20 TABLE , TRAVELS X=40", Y=20", Z=28", 15 HP SPINDLE MOTOR, 75 TO 10,000 SPINDLE RPM, CAT 40 SPINDLE TAPER, 21 TOOL ATC, 1,000 LBS. MAX. TABLE LOAD CAP.



**DARBERT MOD. CY-S2060B, LATHE**

## QUALITY CONTROL

**DEA**

MOD. 4509-023 GANTRY CMM, 30' X 12', RETROFITTED BY BROWN & SHARPE, W/ PC DIMUS 3.5, PH10 HEAD W/ TP2 & TP20 MODULES, BROWN AND SHARPE MOD. SHARPE32-180-202-1 S/N 0300-2502 CONTROLLER

**ROMER**

MOD. SYSTEM 6, PORTABLE CMM PROBE, W/ ADJUSTABLE TABLE, LAPTOP



**MAZAK MOD. QTA-G8 CNC LATHES**



**JINAN MOD. JIMK,530X2000 GAP BED LATHE**



**ROMER PORATBLE CMM PROBE**



**CHIEN YEH MOD. 405G X 1000 LATHE**



**JINAN MOD. JIMK 530 X 150 GAP BED LATHE**

# PUBLIC AUCTION



**H.H.ROBERTS** MOD. TE-31-TRH CNC MILL



**TOS** MOD. FG550T, MILLING MACHINE



**HYD-MECH** MOD. S-20 II HORIZ. BANDSAW

## MILLS

**TOS** MOD. FG550T MILLING MACHINE, 20" X 60" TABLE, W/ 3 AXIS HEIDENHAIN DRO, 1800 RPM SPINDLE (1997)

**(5) FIRST** MOD. LC-20VSG TURRET MILLS, 10" X 50" TABLE, 4500 MAX. RPM, X & Y AXIS POWERFEEDS, POWER DRAWBAR & NEWALL 2-AXIS DRO,

**H.H.ROBERTS** MOD. TE-31-TRH CNC MILL, 9" X 36" TABLE

**DELTA** MOD. CK-VH1052 TM TURRET MILL

**DAH LIH** MOD. GH2200 TURRET MILL



**FIRST** MOD. LC-20VSG TURRET MILL



**MAXIMART** MOD. NC-45, CNC EDM

## SAWS

**HYD-MECH** MOD. S-20 SERIES II HORIZ. BANDSAW W/ 24" THROAT & ROLLER CONVEYOR

**HYD-MECH** MOD. S-20 HORIZ. BANDSAW W/ 24" THROAT & ROLLER CONVEYOR

**DOALL** MOD. ZW-3620 VERTICAL BANDSAW, 24" THROAT

## MISC. MACHINERY

**MAXIMART** MOD. NC-45, C EDM

**SHENYANG** MOD. Z3032/8, 36" RADIAL ARM DRILL

**SIRCO** MOD. 2145 HYDRAULIC SURFACE GRINDER W/ 10" X 22" MAGNETIC CHUCK

**BOS** MOD. 618, 6" X 18" HYDRAULIC SURFACE GRINDER

**SAMPSON** MOD. FS416, 4' 16GA. FOOT SHEAR

**(2) P & W** 24" TILTING ROTARY TABLES

**LNS** QUICKLOAD BAR FEEDER



**SHENYANG** RADIAL ARM DRILL



**BOS** 6" X 18" HYD. SURFACE GRINDER

## ALSO AVAILABLE:

**ASSORTED HANDTOOLS, SMALL POWER TOOLS, LADDERS, INSPECTION EQUIPMENT, PERISHABLE TOOLING, OFFICE EQUIPMENT AND MORE**



**P & W** 24" TILTING ROTARY TABLES



100+ LOTS OF TOOLING



25+ OFFICE WORKSTATIONS

**PARTIAL LISTING, VISIT OUR WEBSITE FOR FULL DETAILS**

## TERMS AND CONDITIONS OF SALE

### TERMS OF SALE

Full payment by Friday July 14, by 12:00PM.

All small items must be removed by July 17th and larger items by July 21st NO EXCEPTIONS!!

Everything will be sold to the highest bidder for cash in accordance with the Auctioneer's Customary terms of Sale, copies of which will be posted on the premises. All sales are for cash. CIA CPCC Inc. assumes no liability for errors or omissions in this listing. CIA CPCC Inc. expressly reserves the right to determine the manner of conducting the auction and to sell items by individual or group lots as it may deem appropriate.

### IMPORTANT NOTICE

The buyer acknowledges that he or an agent has inspected all of the assets upon which he will be bidding and/or does purchase. Buyer agrees to accept assets purchased "as is", "where is", "in place" and "with all faults". The Auctioneer expressly disclaims on the part of the auctioneer as agent and the seller, any warranty as to fitness of usability of all the assets, and the buyer expressly waives any claim in respect to any possible future use of any asset purchased for any purpose whatsoever. The buyer does hereby assume and does agree to indemnify and hold the auctioneer and seller harmless from any future claim which shall pertain to the fitness or use of that asset as being purchased.

### GUIDE FOR AUCTION PAYMENT

On the day of the sale all purchases require a deposit of not less than 25% in cash or certified check. All payments must be made by cash, debit card (INTERAC), CREDIT CARD (VISA & MASTERCARD ONLY) certified check or company check with bank letter of

authorization guaranteeing irrevocable payment to CIA CPCC Inc.. Here is an example of what your letter should be: "Mr. Customer Name" is a customer of this bank. This bank will guarantee unqualified payment to CIA CPCC Inc.. on the account listed here in up to the amount of \$\_\_\_\_. This letter is good until July 14, 2006. We suggest you discuss this method with your banker prior to the sale date. In default of payment bills

in full within the time therein specified, the auctioneer, in addition to all other remedies allowed by law, may retain all monies received as deposit or otherwise, as liquidated damages. Lots not paid for and removed within the time allowed herein may be resold at public or private sale without further notice, and any deficiency, together with all expenses and charge of resale will be charged to the defaulting purchase. All items must be removed by the time announced at the start of the sale. No equipment is to be removed until complete settlement is made. Each buyer will be responsible for payment of any sales tax chargeable by the Province in addition to the bid price for any asset purchased, unless proper and acceptable evidence of a certificate of exemption with necessary incidental information with respect thereto is provided to CIA CPCC Inc. at time of payment and before removal of purchased asset.

Proxy bidding: If you are unable to attend this sale, or any future auctions, we will accept your proxy bid. Please call 1-800-843-2338 and / or 1-416-226-3650 for additional information. Note: The auctioneer reserves the right to sell lots in or out of order, in individual or group lots, and to conduct the sale in any manner at its discretion.

**A 10% Buyer's premium will apply on all purchases.**

**Machines are subject to prior sale.**